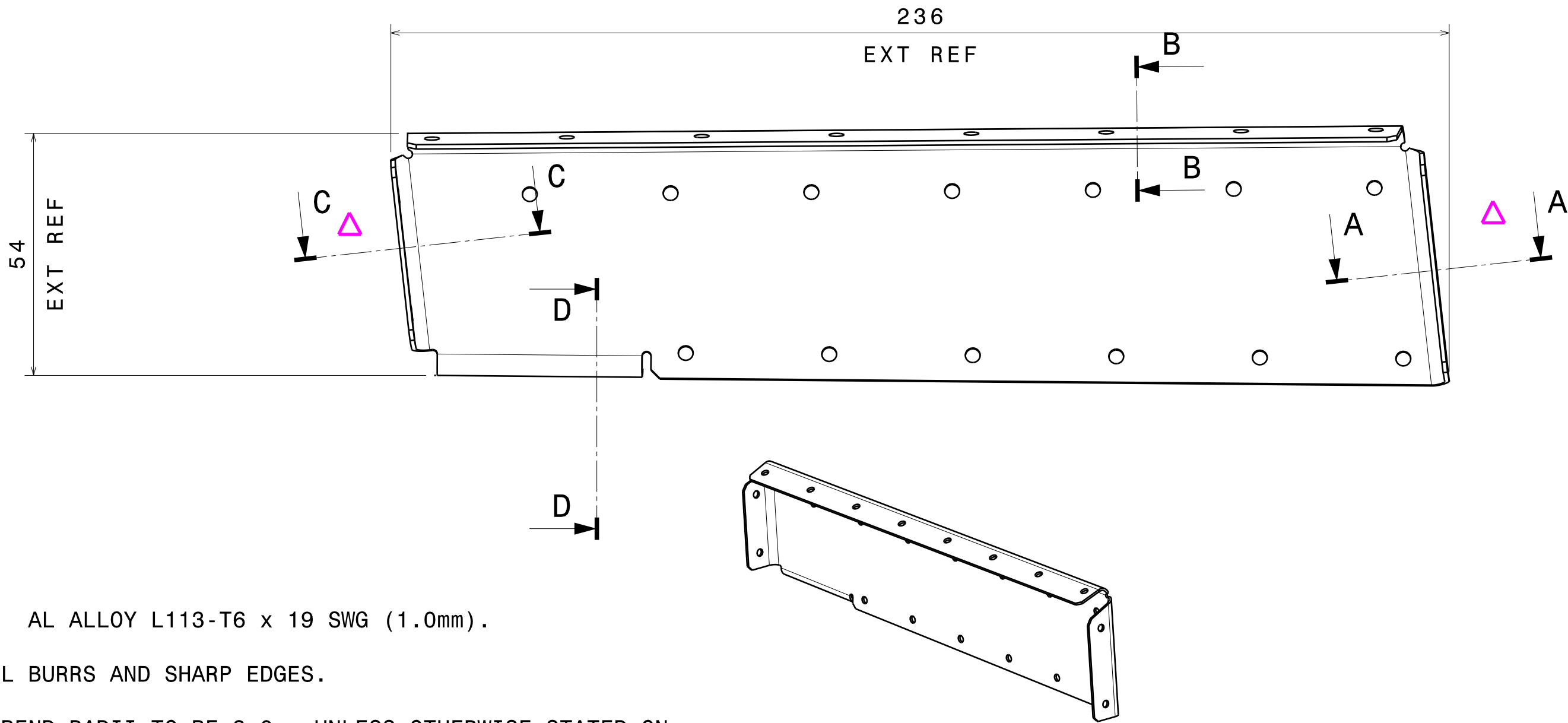
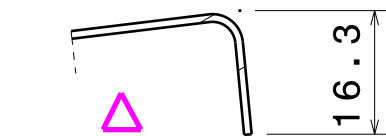


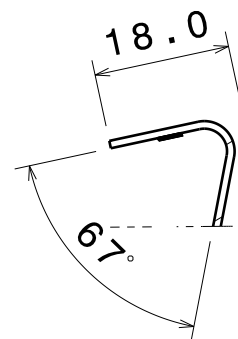
FLAT PATTERN



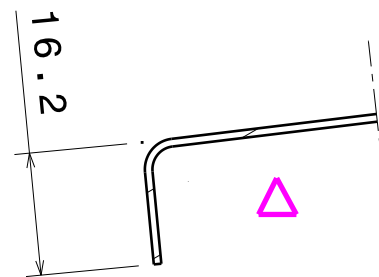
ISO VIEW



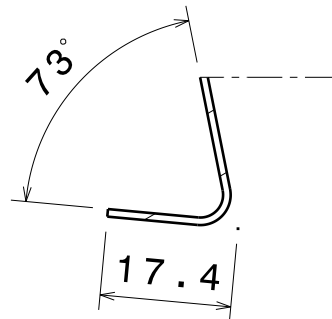
SECTION VIEW A-A



SECTION VIEW B-B



SECTION VIEW C-C





SECTION VIEW D-D

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: $\varnothing 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

QB21885 - AS DRAWN
QB21901 - OPP HAND

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R PRIMER		
02	QD3088-134	A/R ACTIVATOR		
03	QD3088-135	A/R THINNERS		

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	TOLERANCES ARE:				DRAWN BY	B MITCHEM	25 SEP 2014	PALL AERPOPOWER ENGINEERING, PORTSMOUTH, ENGLAND						
					DRG CHCK	T CLARK	25 SEP 2014							
					PROJ ENG									
					MFG ENGR									
	DECIMALS				ANGLES	APPLICATION				TECH APRL				
	X. ± 1.0				± 0.5 DEG	NEXT ASSY				DSGN APRL				
	.X ± 0.5									DSGN APRL				
	.XX ± 0.25									SIZE		CAGE CODE	DRG NO	ISS
	.XXX ± -									A2.		U0088	QB21885/QB21901	P3Y
SURFACE FINISH		3.2/	USED ON		E C BULA		25 SEP 2014							
DO NOT SCALE DRAWING		QB05043		CONTRACT NO				SCALE	1:1	WEIGHT	SHEET A OF A			